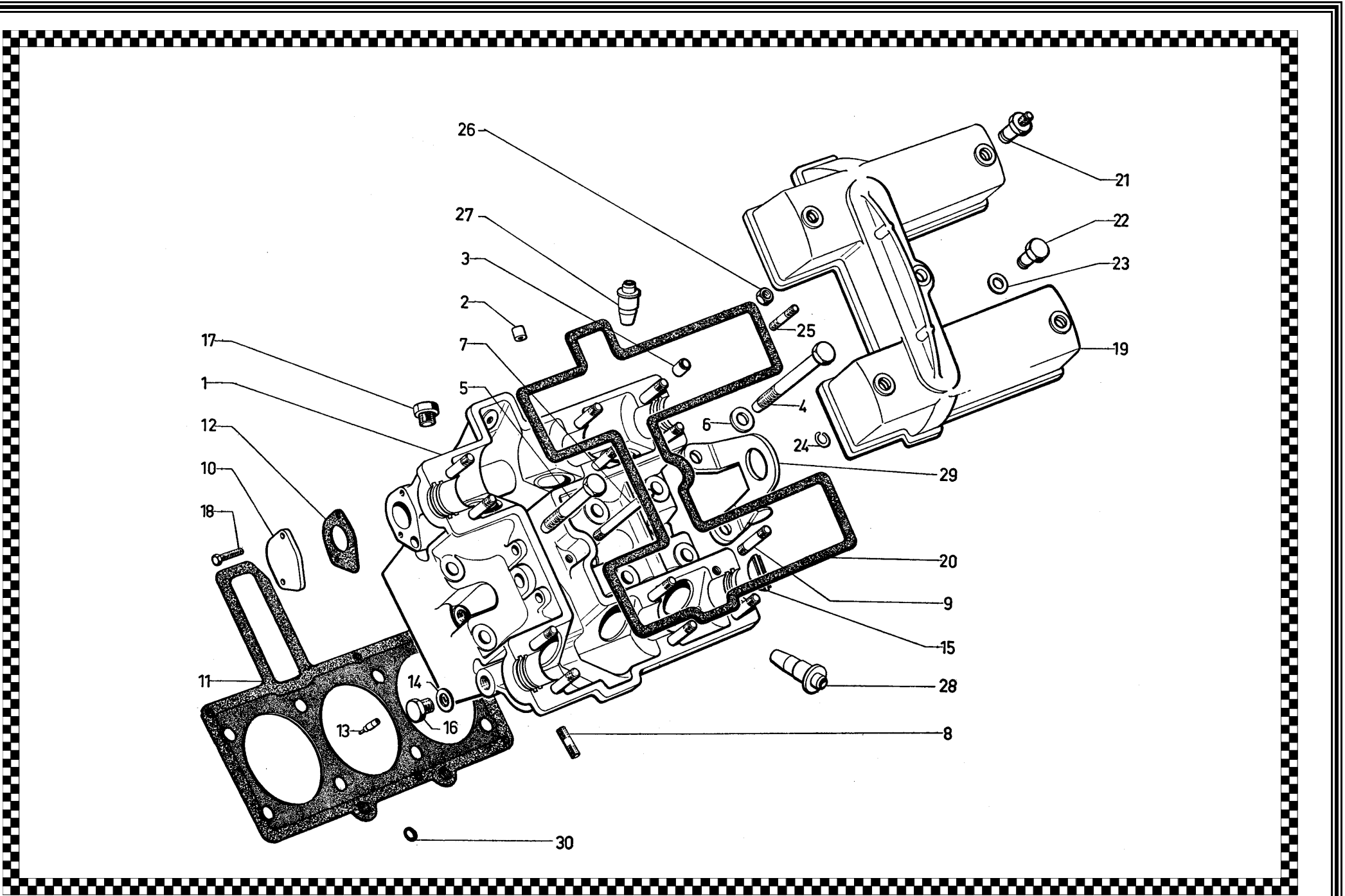


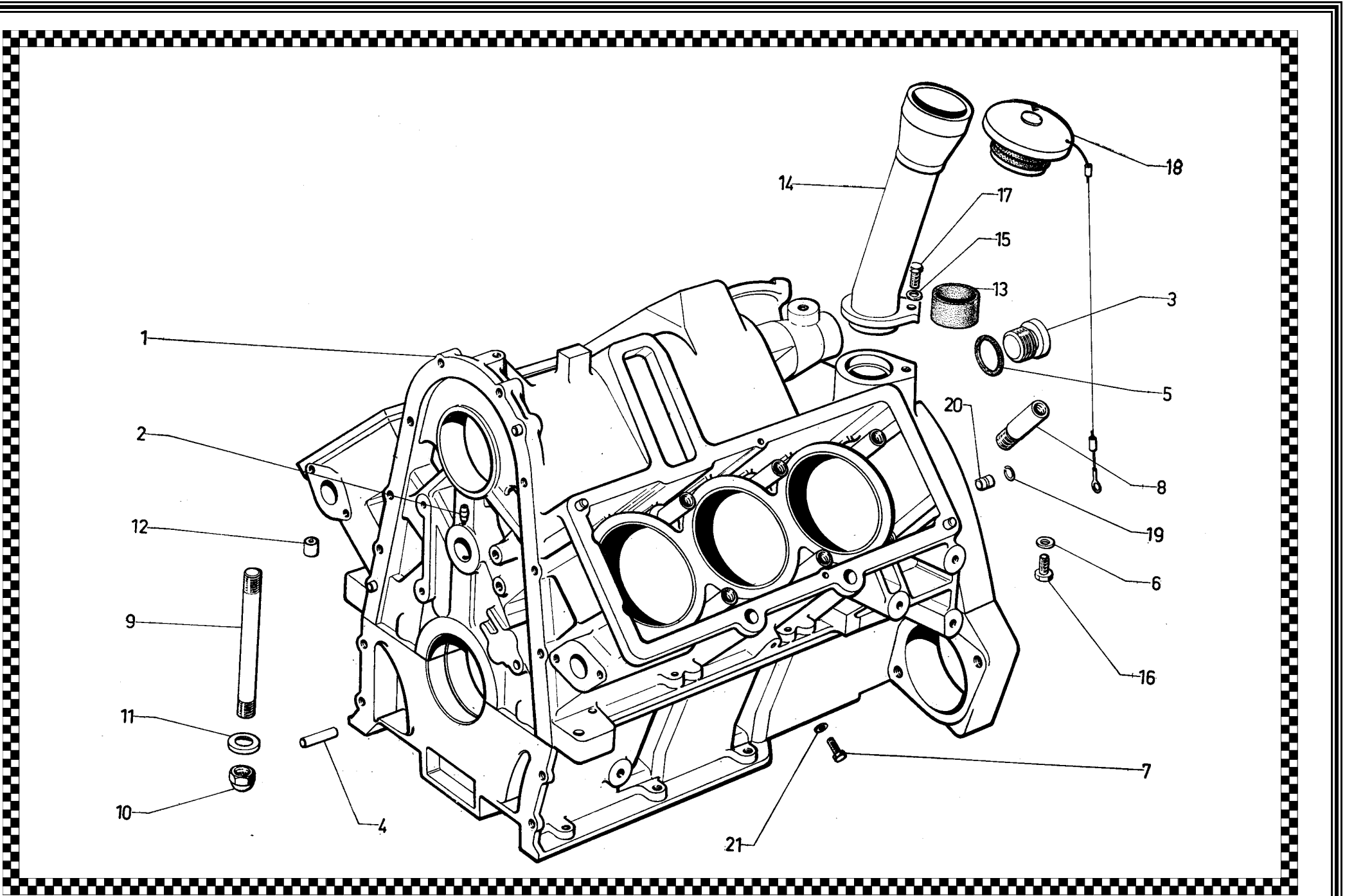
Part ID	Description						
1	Cylinder head cover stud-ded	11	Gasket f. cylinder head	21	Nut	31	
2	Dowel	12	Joint	22	Nut	32	
3	Dowel	13	Jet	23	Joint	33	
4	Screw	14	Joint	24	Stop ring	34	
5	Screw	15	Plug	25	Stud	35	
6	Washer	16	Plug	26	Nut	36	
7	Stud	17	Plug	27	Inlet guide	37	
8	Stud	18	Screw	28	Exhaust guide	38	
9	Stud	19	Cylinder head cover	29	Lug	39	
10	plate	20	Joint	30	Ring seal	40	



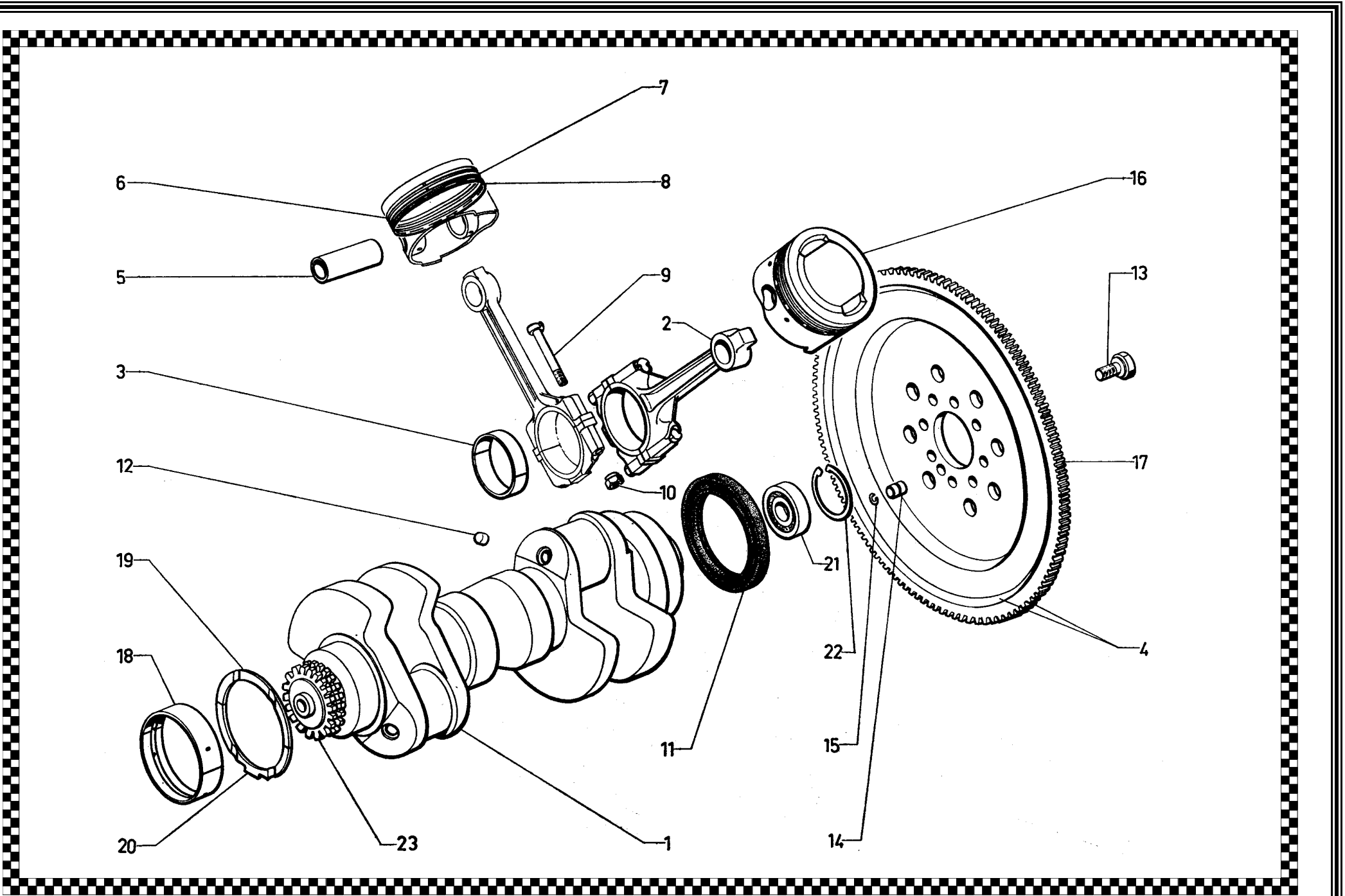
Part ID	Description						
1	Cylinder block	11	Washer	21	Joint	31	
2	Jet	12	Dowel	22		32	
3	Plug	13	Joint	23		33	
4	Pin	14	Filler tube	24		34	
5	Joint	15	Washer	25		35	
6	Joint	16	Plug	26		36	
7	Plug	17	Screw	27		37	
8	Stud	18	Plulg	28		38	
9	Stud	19	Circlip	29		39	
10	Nut	20	Dowel	30		40	



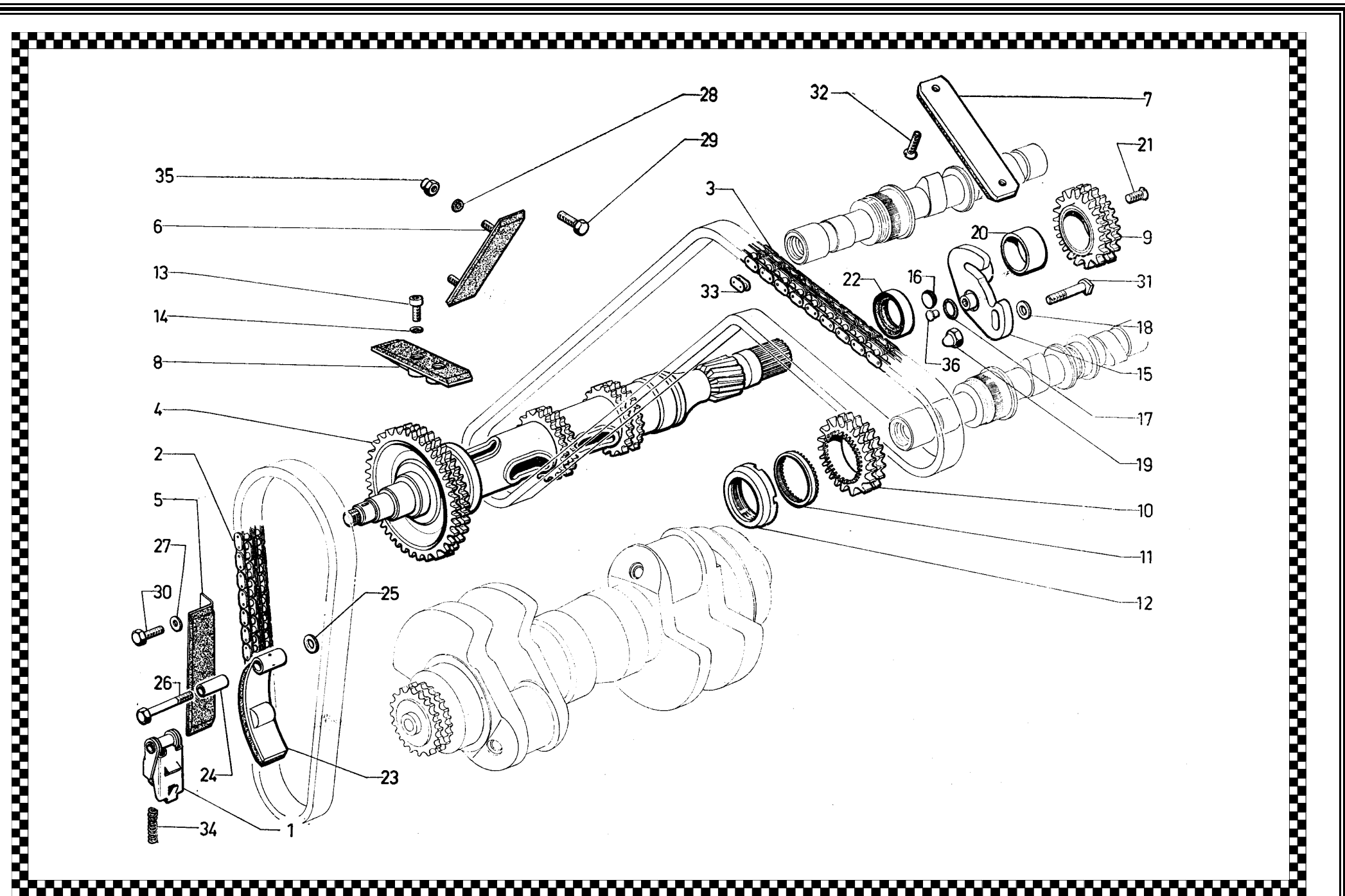
Group 1: Cylinder Block



Part ID	Description						
1	Crankshaft with con. Rods	11	Bush	21	Ball bearing	31	
2	Connecting rod	12	Plug	22	Stop ring	32	
3	Half bearing	13	Screw	23	Timing gear	33	
4	Flywheel with ring	14	Dowel	24		34	
5	Gudgeon pin	15	Circlip	25		35	
6	Sealing ring	16	Piston with rings and gudgeon pin	26		36	
7	Scraper ring	17	Starter ring	27		37	
8	Scraper ring	18	Half bearing	28		38	
9	Screw	19	Half cheek upper	29		39	
10	Nut	20	Half cheek lower	30		40	



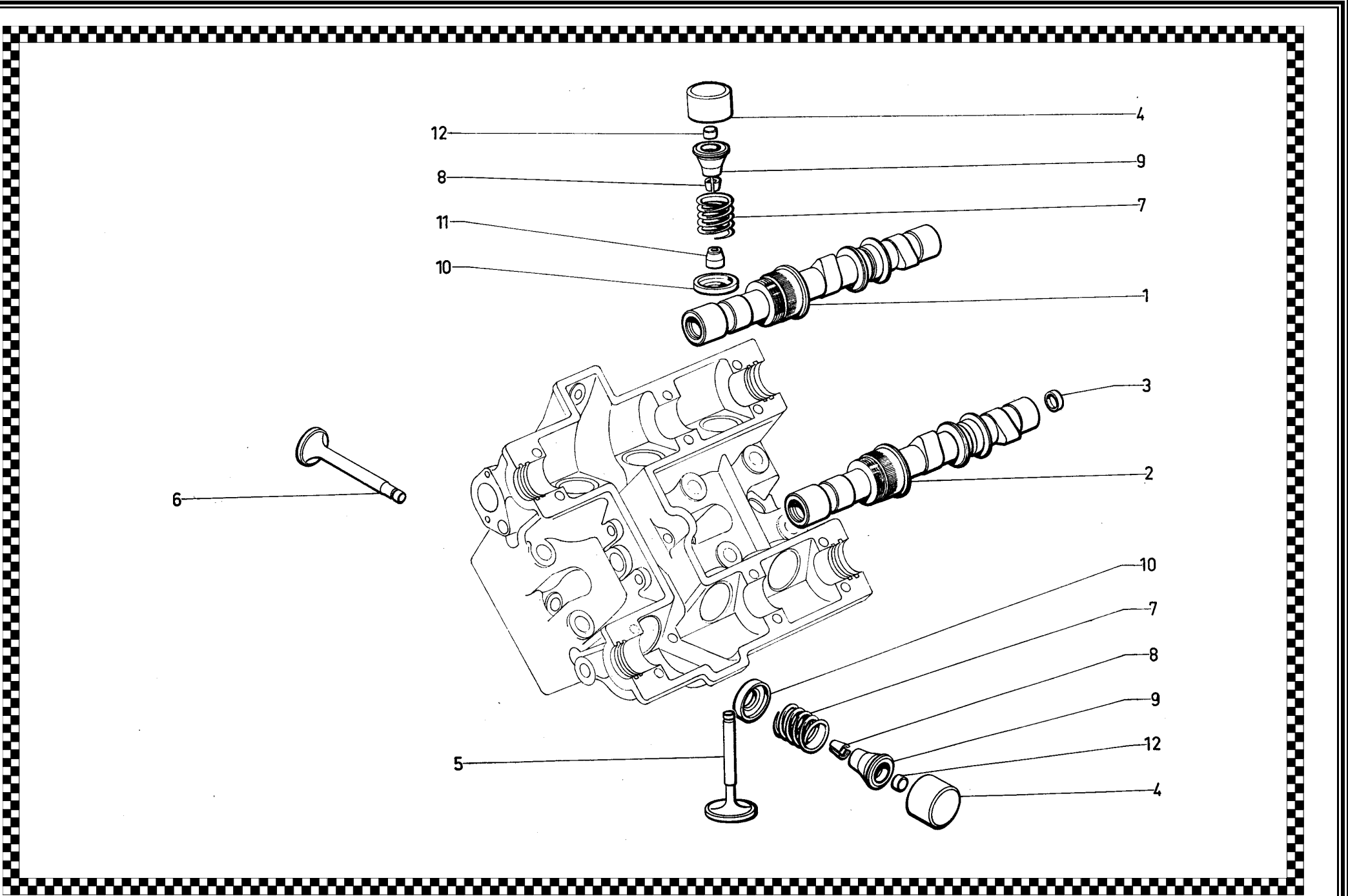
Part ID	Description						
1	Chain tensor	11	Castellated ring (59 and 82 notches)	21	Screw	31	Screw
2	Timing gear chain	12	Locknut	22	Sealing bush	32	Screw
3	Timing gear change	13	Screw	23	Pad for tensor	33	Chain link
4	Shaft with plug	14	Elastic washer	24	Pin for pad	34	Spring
5	Limiting device	15	Bracket f. tensor	25	Washer	35	Blind nut
6	Limiting device with screw	16	Plug	26	Screw	36	Obturator
7	Limiting device for chain	17	Sealing joint	27	Washer	37	
8	Limiting device for chain	18	Joint	28	Washer	38	
9	Tensioning pinion	19	Cap screw	29	Screw	39	
10	Camshaft pinion (21 teeth)	20	Bush on bracket	30	Screw	40	



Part ID	Description						
1	Camshaft, mark V (inlet)	11	Joint	21		31	
2	Camshaft, mark II (exhaust)	12	Cup	22		32	
3	Plug	13		23		33	
4	Tappet	14		24		34	
5	Inlet valve	15		25		35	
6	Exhaust valve	16		26		36	
7	Spring	17		27		37	
8	Split cotter	18		28		38	
9	Upper cup	19		29		39	
10	Lower cup	20		30		40	



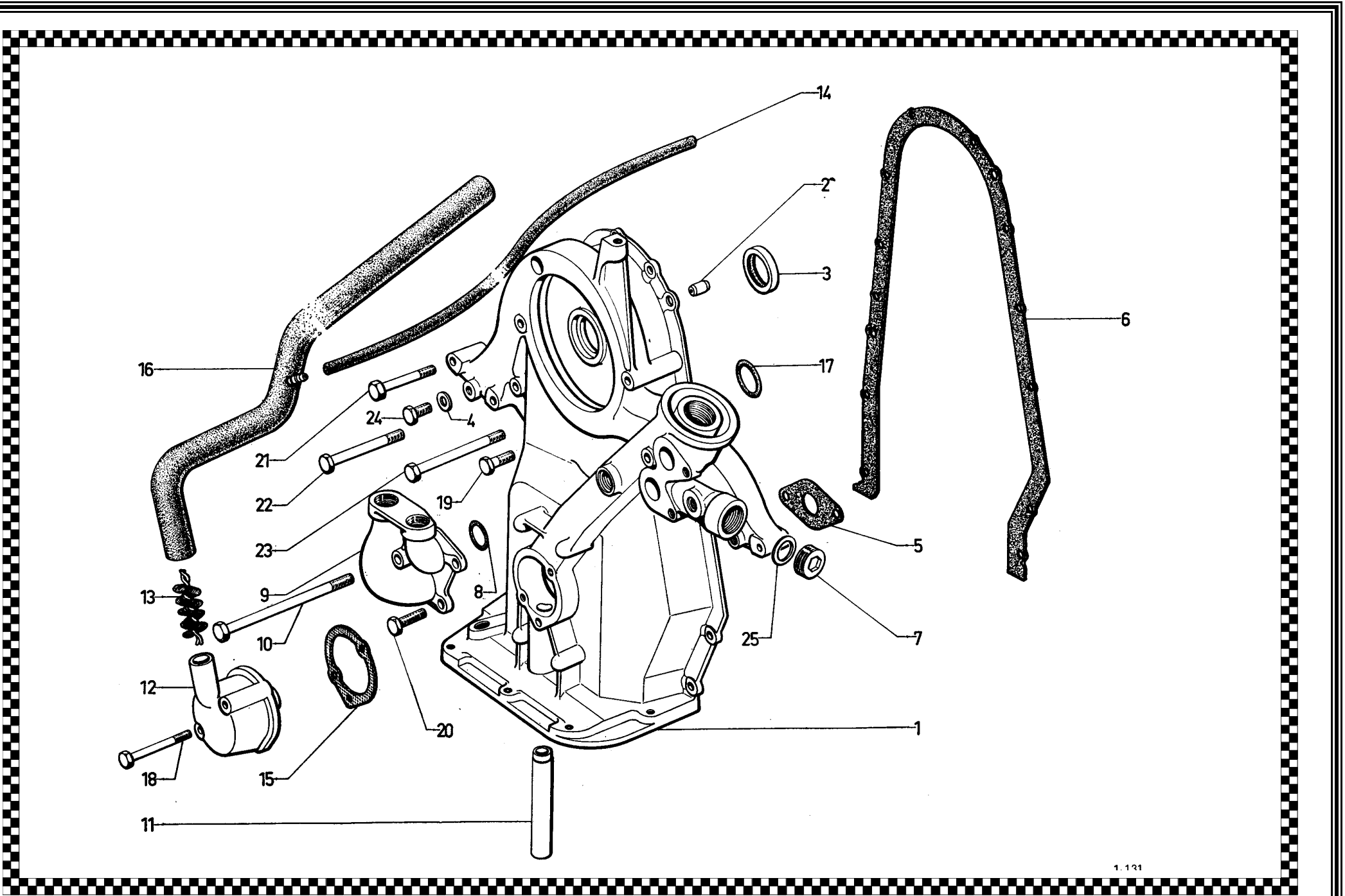
Group 1: Camshaft—Valves



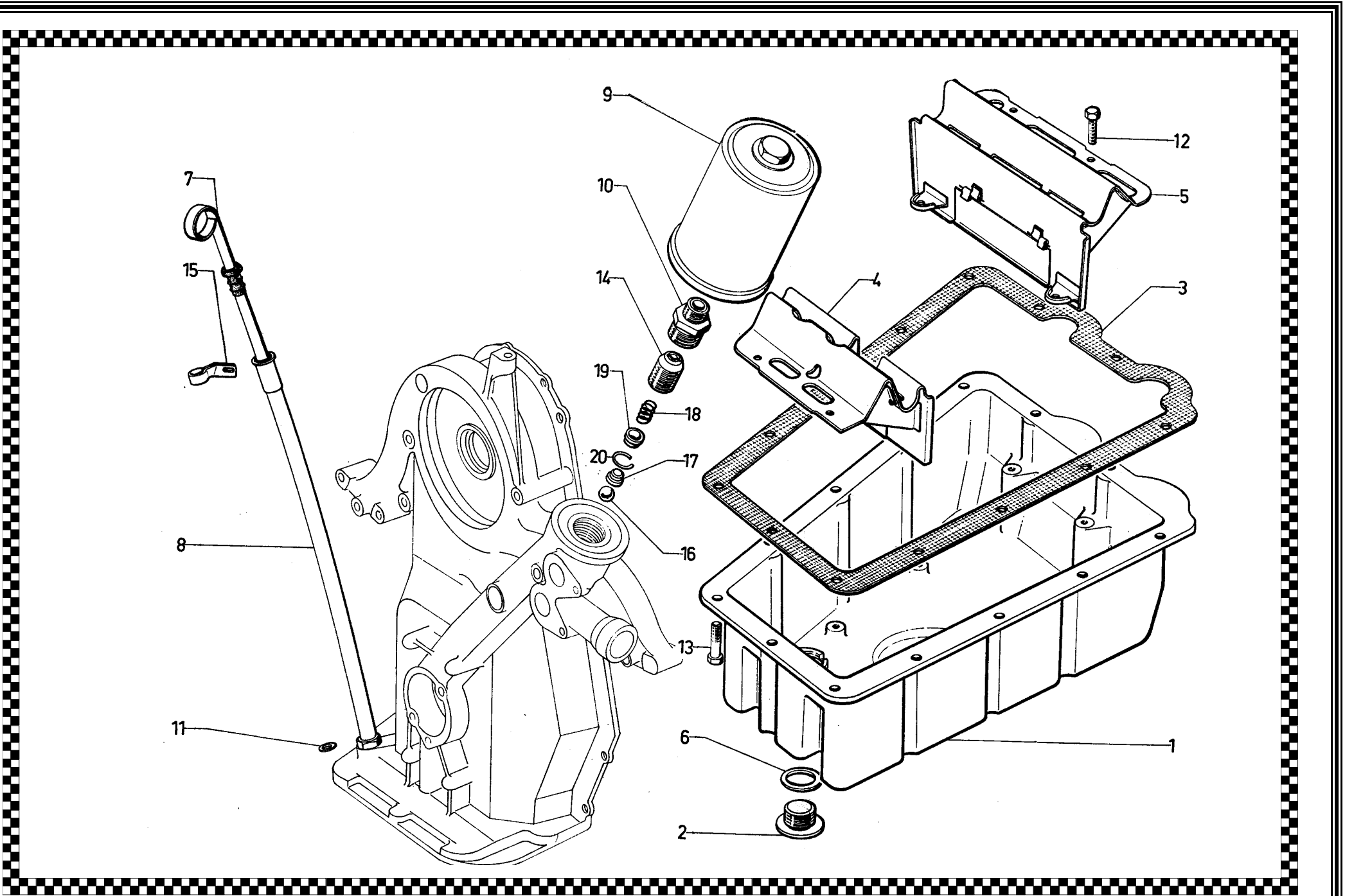
Part ID	Description						
1	Housing	11	Tube	21	Screw	31	
2	Dowel	12	Breather	22	Screw	32	
3	Bush	13	Oil brush (4 coils)	23	Screw	33	
4	Joint	14	Tube	24	Plug	34	
5	Joint	15	Joing	25	Joint	35	
6	Joint	16	Tube	26	Breather pipe collar	36	
7	Plug	17	Joint	27		37	
8	Joint	18	Tube bracket	28		38	
9	Oil catchment piece	19	Screw	29		39	
10	screw	20	Screw	30		40	



Group 1: Timing Gear Housing



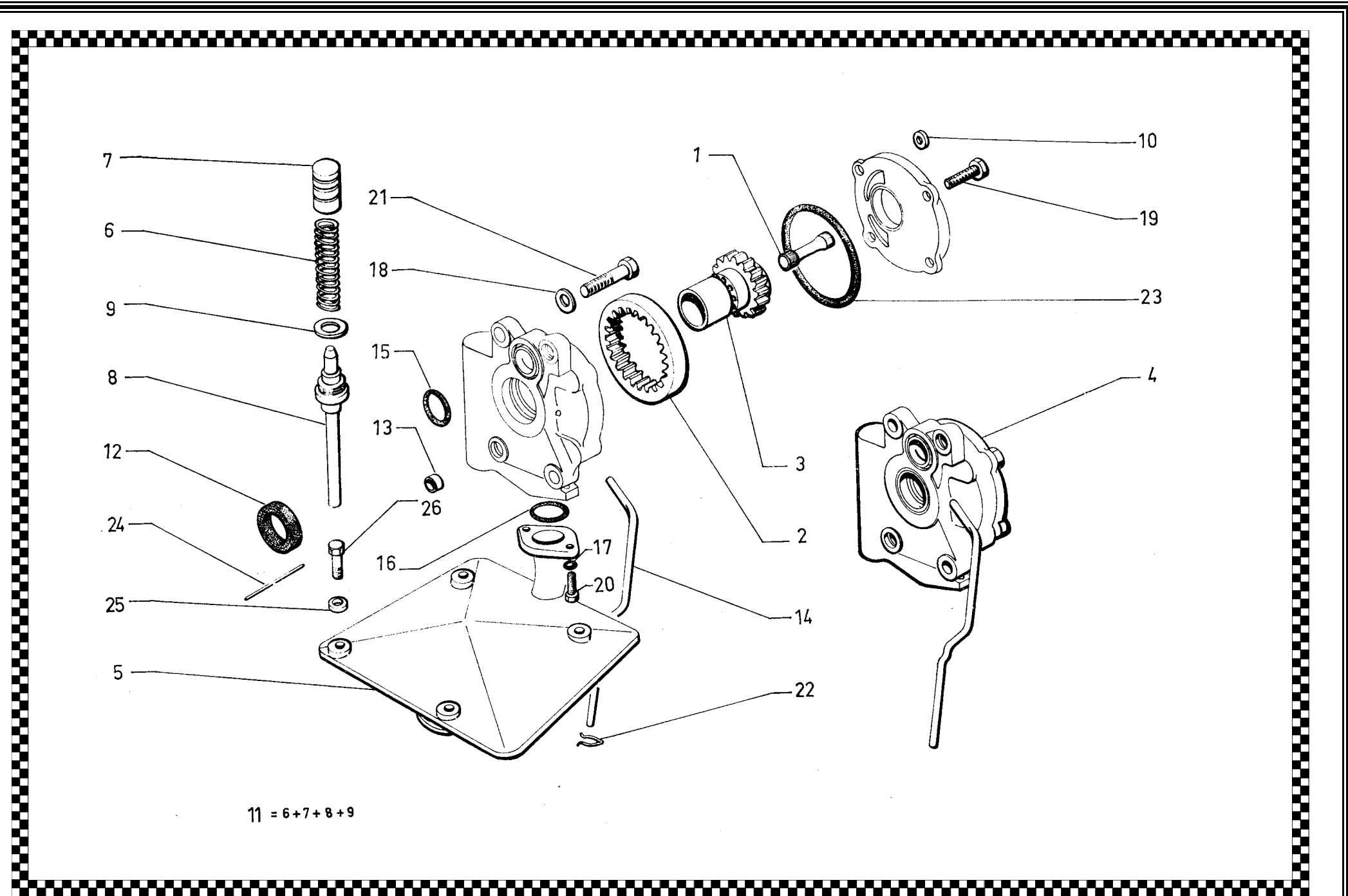
Part ID	Description						
1	Sump	11	Joint	21		31	
2	Plug	12	Screw	22		32	
3	Joint	13	Screw	23		33	
4	Rear partition	14	Valve body	24		34	
5	Front partition	15	Support	25		35	
6	Joint	16	Ball	26		36	
7	Oil dipstick	17	Ball seat	27		37	
8	Guide	18	Spring, wire	28		38	
9	Oil filter	19	Thrust cup	29		39	
10	Reduction	20	circlip	30		40	



Part ID	Description						
1	Spindle (22 teeth)	11	Valve assy.	21	Screw	31	
2	Pinion (23 teeth)	12	Brush	22	Joint	32	
3	Pinion (17 teeth)	13	Pin	23	Joint	33	
4	Body with cover and seal- ing bush	14	Oil return pipe	24	Brass wire	34	
5	Pipe with deflector	15	Joint	25	Shim	35	
6	Spring (14 turns)	16	Joint	26	Screw	36	
7	Valve	17	Washer	27		37	
8	Plug	18	Washer	28		38	
9	Joint	19	Screw	29		39	
10	Washer	20	Screw	30		40	

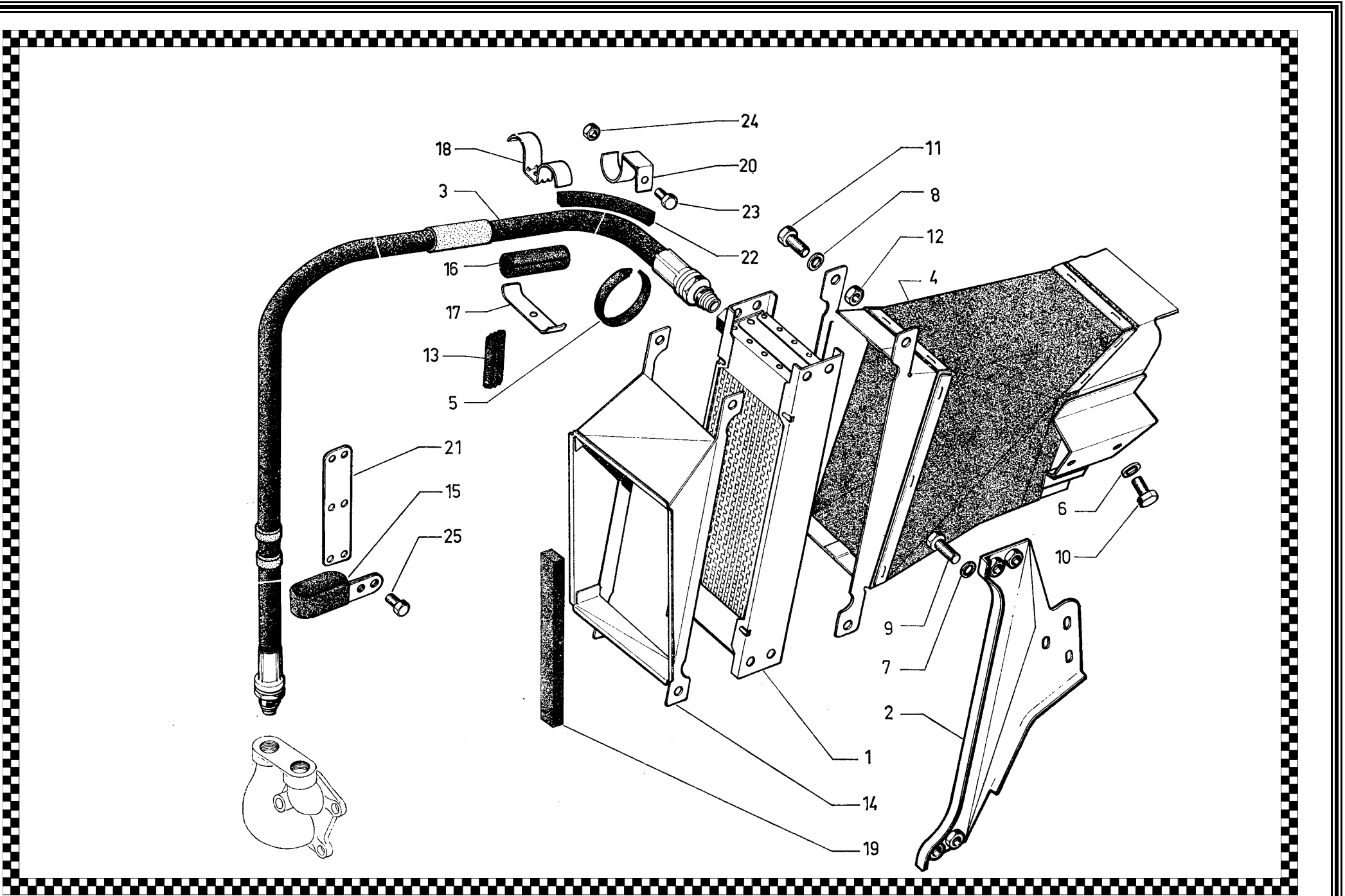


Group 1: Oil Pump

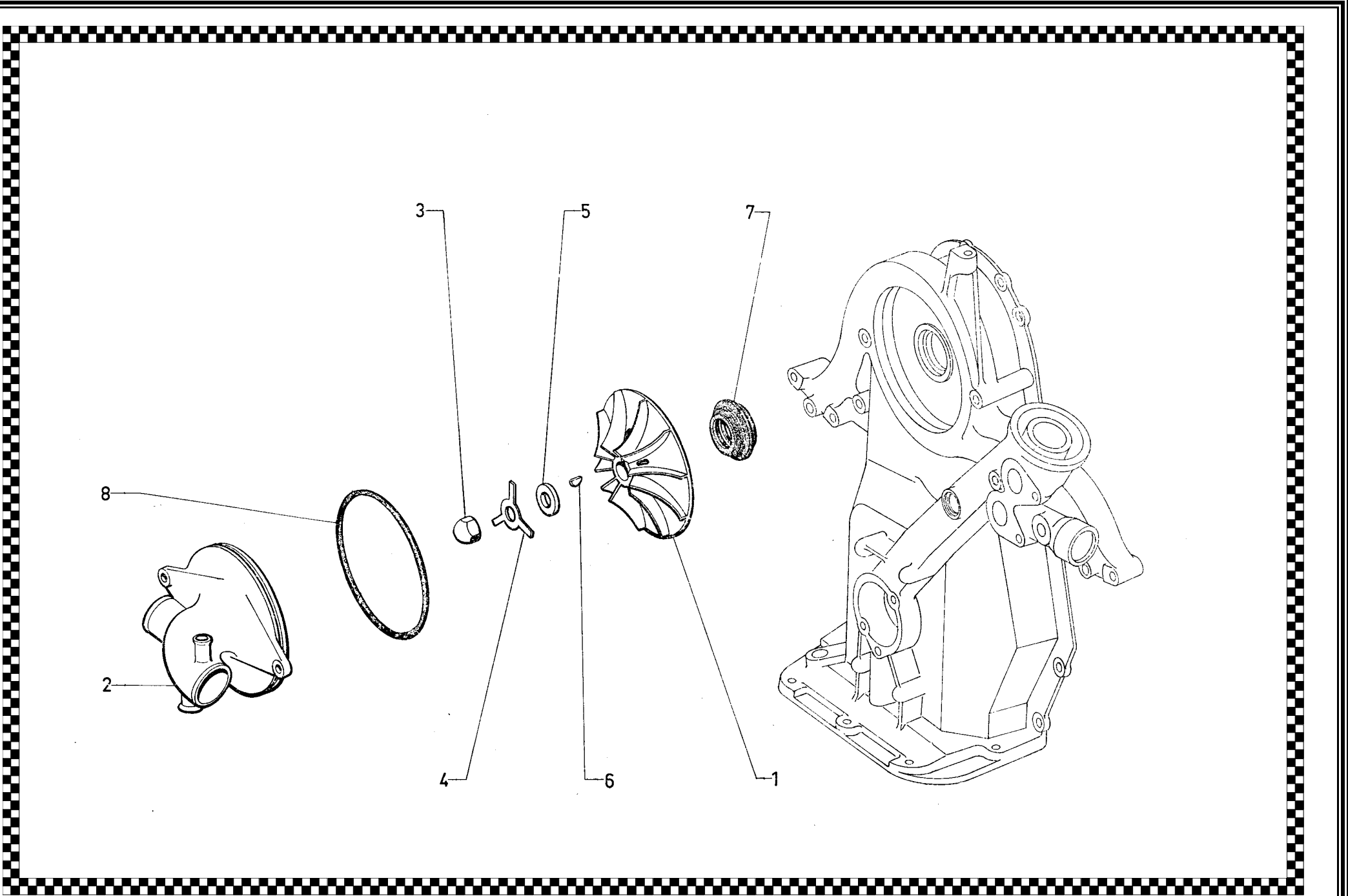


Part ID	Description						
1	Oil cooler	11	Screw	21	Bracket support plate	31	
2	Bracket	12	Nut	22	Rubber profil	32	
3	Rube	13	Finisher	23	Screw	33	
4	Protection sheath	14	Nozzle	24	Nut	34	
5	Rubber collar	15	Bracket with sheath	25	Screw	35	
6	Washer	16	Rubber securing sheath	26		36	
7	Washer	17	Upper clamp	27		37	
8	Washer	18	Lower clamp	28		38	
9	Screw	19	Rubber seal	29		39	
10	Screw	20	Support plate	30		40	

Group 1: Oil Cooler

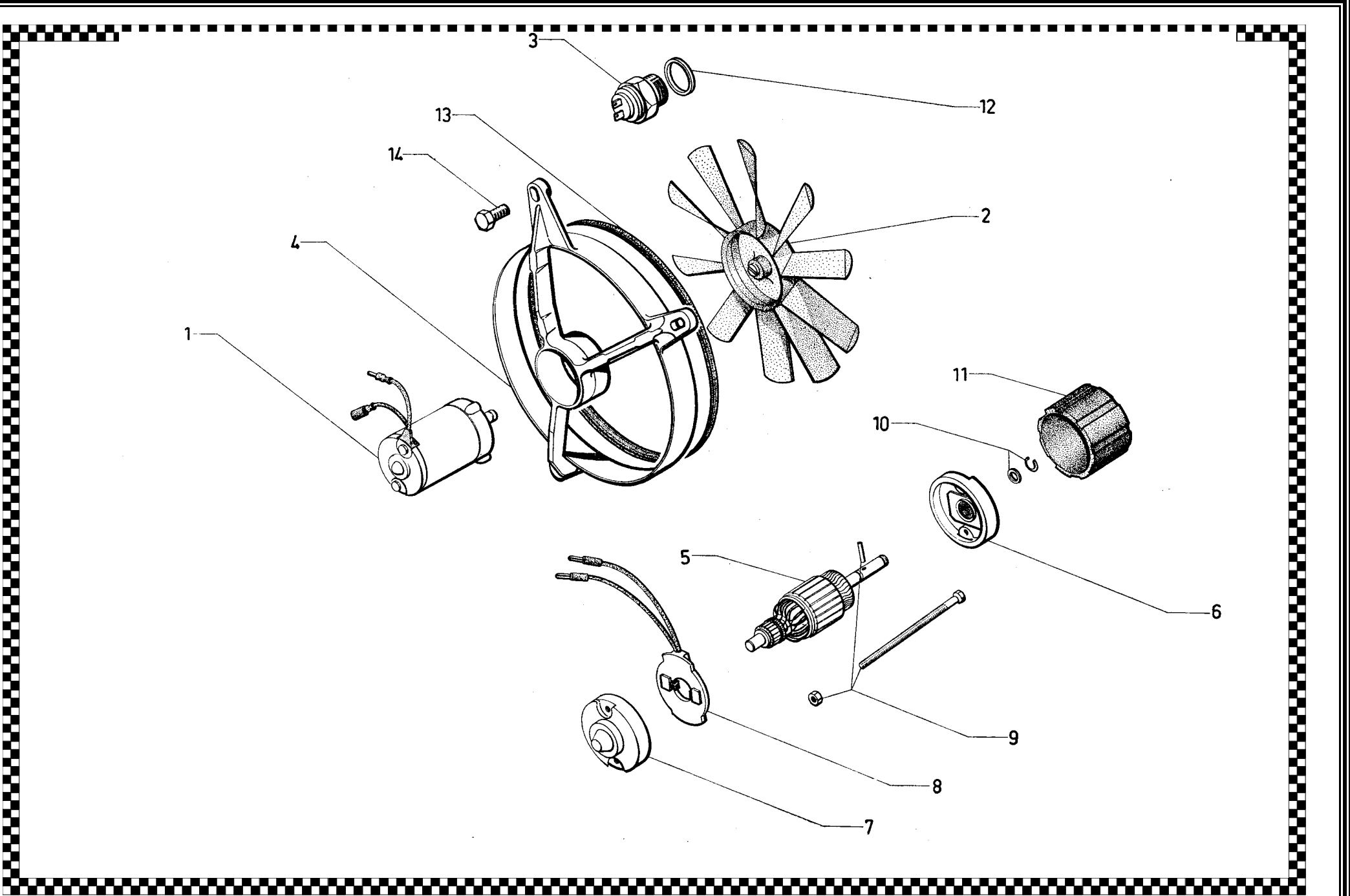


Part ID	Description						
1	Turbine	11		21		31	
2	Pump cover	12		22		32	
3	Nut	13		23		33	
4	Lock plate	14		24		34	
5	Washer	15		25		35	
6	Turbine key	16		26		36	
7	Gasket for pump	17		27		37	
8	Cover joint	18		28		38	
9		19		29		39	
10		20		30		40	



Group 1: Water Pump

Part ID	Description						
1	Fan motor	11	Sheath	21		31	
2	Fan (10 blades)	12	Sealing	22		32	
3	Thermo switch	13	Sealing joint	23		33	
4	Support ring with 3 arms	14	Screw	24		34	
5	Armature	15		25		35	
6	Bearing (driving side)	16		26		36	
7	Bearing (commutat. Side)	17		27		37	
8	Brush holder with brush	18		28		38	
9	Set of parts	19		29		39	
10	Set of parts	20		30		40	



Group 1: Fan

Part ID		Description					
1				11		21	
2				12		22	
3				13		23	
4				14		24	
5				15		25	
6				16		26	
7				17		27	
8				18		28	
9				19		29	
10				20		30	

